# GAS / LIGHT-OIL DUAL BURNERS



# MODEL



ISO 9001 registered by GASTEC



# Multicalor 500.1 PR Multicalor 600.1 PR

Light oil / Natural Gas 500 mbar



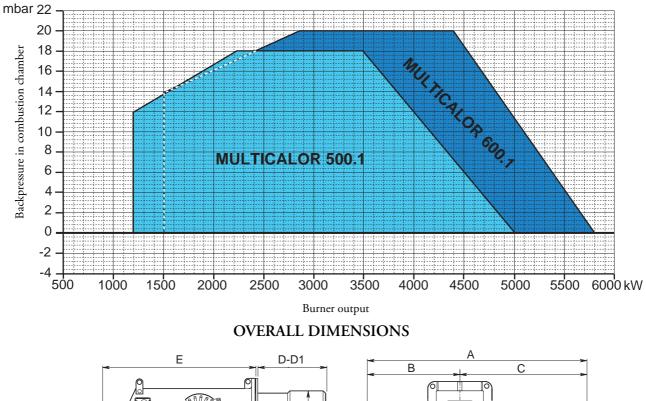
LB1291

01.10.2003

# LB1291 MULTICALOR 500.1 PR - 600.1 PR



Models		MULTICALOR 500.1 PR	MULTICALOR 600.1 PR				
Thermal power max.	kW	5000	5800				
	kcal/h	4.310.000	5.000.000				
Thermal power min.	kW	1200	1500				
_	kcal/h	1.034.500	1.290.000				
Max. capacity (Natural Gas)	Nm³/ h	500	580				
Min. capacity (Natural Gas)	Nm³/ h	120	150				
Gas pressure	mbar	500	500				
Max. light oil flow rate	kg/h	421,6	489				
Min. light oil flow rate	kg/h	101	126,5				
Voltage 50 Hz	V	230/400	230/400				
Motor	kW	11	15				
Rpm	N°	2800	2800				
Fuels:Nat. Gas LHV = 35,9 Mj/Nm <sup>3</sup> = 8.570 kcal/Nm <sup>3</sup> ; Light Oil LHV = 10.200 kcal/kg max. 1,5° at 20 °C							



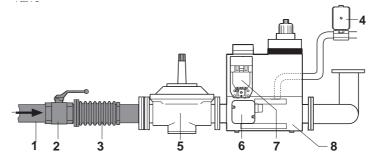
# WORKING FIELDS

E $D-D1$ $F$												
MODELS	A	В	С	D	D1	E	F	G	Н	Ι	L	M
Multicalor 500.1	1426	543	883	375	575	910	320	600	400	330	330	M16
Multicalor 600.1	1426	543	883	375	575	910	320	600	400	330	330	M16



### GAS TRAIN INSTALLATION

- 1 Main gas pipe
- 2 Ball valve
- 3 Antivibration coupling
- 4 Pilot gas valve
- 5 Gas governor and filter
- 6 Gas pressure switch
- 7 Leakage control
- 8 Working gas valve



### ELECTRICAL CONNECTIONS

All burner motors are tested at 400 V 3phase at 50 Hz, whilst auxiliaries are tested at 230V 1phase at 50 Hz. Should it be necessary to power the burners at 230V/50Hz 3phase without neutral, carry out the necessary modifications according to the burner's wiring diagram, and check that the thermal relay is within the absorption field of the motor.

# CONNECTION TO THE GAS PIPELINE

Once connected the burner to the gas pipeline, it is necessary to control that this last is perfectly sealed. Also verify that the chimney is not obstructed. Open the gas cock and carefully bleed the piping through the pressure gauge connector, then check the pressure value trough a suitable gauge. Power on the system and adjust the thermostats to the desired temperature. When thermostats close, the sealing control device runs a seal test of valves; at the end of the test the burner will be enabled to run the start-up sequence.

#### **BURNER START-UP**

Before starting the burner, make sure it is mounted correctly. Then check connections are correct according to the diagram and piping is appropriate to the system. Before connecting the burner to the electricity supply, make sure voltage corresponds to burner plate data. The connection diagram and start-up cycle are shown separately. For wiring from control box to burner, see the enclosed connection diagram. Pay particular attention to neutral and phase connections : never exchange them!. Vent air and impurities of gas pipe. Check gas pressure conforms to the

limits stated on the burner plate when connecting a master gauge to the test port provided on the burner. Blower motor starts and pre-purging begins. Since pre-purging has to be carried out with the max. air delivery, the burner control circuit turns the air damper to the 1. Ught of max. delivery position by the air servocontrol in approximately 30 seconds time. When the 2-GAS servocontrol is fully open, a signal to the electronic control unit starts the 66 seconds prepurge cycle. At the end of the prepurging time, the air servocontrol gets to the Low Flame



position so that burner ignition is ensured at min. output. Simultaneously the ignition transformer receives voltage and after 3 seconds (pre-ignition) opens the pilot gas valve. Fuel flows to the combustion head and ignites. Two seconds after pilot gas valves have opened, the ignition transformer is excluded from the circuit. In case of no ignition the burner goes to lock-out within two seconds. After 6 sec. open the working gas valve, governed by the gas firing butterfly valve.Now the burner is operating at the min. firing rate (about 30% of the max. firing rate). The air servocontrol runs at the Low Flame position and in case the temperature control has to be set at the max. output it goes to a fully open position of air damper and butterfly valve. During the burner-off periods the air damper closes up fully.

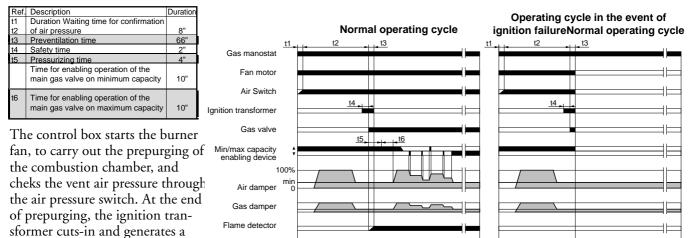
### ADJUSTING THE COMBUSTION PROCESS

**IMPORTANT:** to obtain the right adjustment of the combustion and thermal capacity it is important to analyze the reducts of combustion with the aid of suitable instruments. The combustion and thermal capacity adjustment is done simultaneously, together with the analysis of the products of combustion, making sure that the measured values are suitable and that they comply with current safety standards. On this matter, please refer to the table and figure below. <u>THESE OPERATIONS MUST BE DONE BY PROFESSIONALLY-QUALIFIED TECHNICIANS.</u>

**NOTE:** ALL SAFETY DEVICES (AIR PRESSURE SWITCH, MINIMUM GAS PRESSURE SWITCH, GAS SOLENOID VALVES AND GAS GOVERNOR) SHALL BE DULY SEALED AFTER CALIBRATION AND BURNER START UP BY ECOFLAM'S TECHNICIANS.



# LANDIS & STAEFA, Model LFL1.622 OPERATING CYCLE



the same time the two gas valves open (Vs safety valve and Vl working valve). The total safety, in case of missed ignition or casual burner's flame-out, is granted by a ionisation probe which cuts-in and sets the burner shutdown within the safety time. In case of gas lack or a major pressure drop, the minimum air pressure switch shuts down the burner.

# CALCULATING THE BURNER CAPACITY

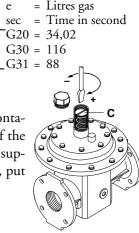
spark between the electrodes. At

To calculate the burner's capacity in kW, proceed as follows: Check the gas flow rate (in liters) on the counter and the time of the reading in seconds. **Proceed with the calculation using the following formula:**  $\frac{e}{sec} \ge f = kW$ 

Cut-out pilot lamp

#### ADJUSTING THE PRESSURE REGULATOR

The pressure regulator, complete with its incorporated filter, must be installed to avoid contaminants reaching the gas valve. It is important to ensure certain conditions: The pressure of the gas must not exceed the established maximum pressure. To increase the pressure of the gas supply, tighten screw C; to reduce the pressure, loosen screw C. After making any adjustments, put the cap back in place.



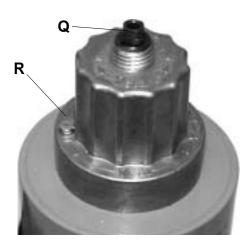
f

#### ADJUSTMENT OF GAS SOLENOID VALVES

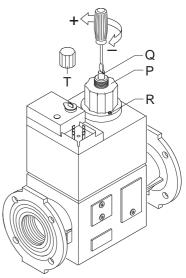
The ignition flow rate is carefully adjusted. during test phase to 1/3 of the maximum flow rate (according to specifications). Operations for eventual further adjustment must be carried out by skilled personnel authorized by ECOFLAM.

#### **DUNGS DMV-DLE**

To adjustment gas output, loosen the screw R and turn the knob P as required. To



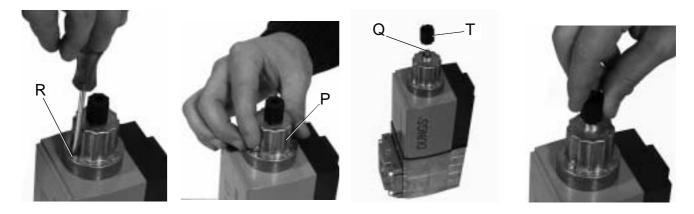
reduce output, turn knob clockwise, to increase it turn knob counterclockwise. Tighten the screw R. For fast opening adjustment, remove the cap T and insert it in the pin Q with its groove up. To reduce firing output screw it up, to increase, unscrew it.





#### **DUNGS SV-DLE**

To adjustment gas output, loosen the screw R and turn the knob P as required. To reduce output, turn knob clockwise, to increase it turn knob counterclockwise. Tighten the screw R. For fast opening adjustment, remove the cap T and insert it in the pin Q with its groove up. To reduce firing output screw it up, to increase, unscrew it.



# LEAKAGE CONTROL DEVICE DUNGS VPS 504-VDK 200

When the thermostats are closed, the gas leakage control device checks the valve seals by pressurizing the circuit between the two gas valves. When test pressure is reached the device remains in stand-by for about 25 seconds. At the end of the test the yellow pilot light on the control device lights up and the burner is enabled to carry out the start-up cycle. If the seal on one of the valves is faulty and this causes a drop in test pressure, the device puts the

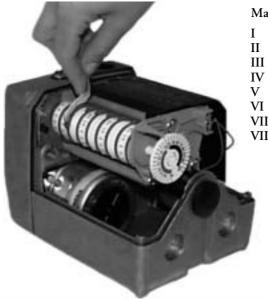
system into the safety condition and the red pilot right on the device lights up. The flame control device starts the burner fan to carry out prewashing of the combustion chamber,checking fan air pressure via the air pressure switch. After preventilation the ignition transformer starts operating, generating a spark between the electrodes and simultaneously the gas valves open (safety gas valve VS and first stage operating valve VL). If the flame does not ignite or goes out, total safety is ensured by an ionization detection probe. The safety time



limit in the event of no flame is less than 2 seconds at start-up and less than 1 during operation. In the event of no gas being supplied or of a considerable drop in pressure the minimum gas pressure switch interrupts burner operation. About 20/30 seconds after ignition the flame control device commands operation of the second stage via the gas valve and air servocontrol, thus taking the burner to maximum power.

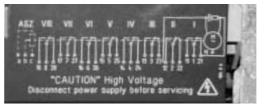
### LANDIS & STAEFA SQM 50.381A2 AIR DAMPER MOTOR

Remove cover to gain access to the adjusting cams. The cams are to be adjusted through the suitable key provided for. Description:



#### Manual change

- High flame operating opening position adjusting cam (Light-Oil /Gas)
- Ignition flame opening position adjusting cam (Gas).
- Low flame operating opening position adjusting cam (Gas)
- 7 Ignition flame opening position adjusting cam(Light-Oil)
- Low flame operating opening position adjusting cam (Light-Oil)
- VI Not used cam
- VII Not used cam
- VIII Not used cam



#### LB1291 MULTICALOR 500.1 PR - 600.1 PR

#### Ecoflam tecniche per il risparmio energet

# ADJUSTMENT OF GAS MINIMUM PRESSURE SWITCH

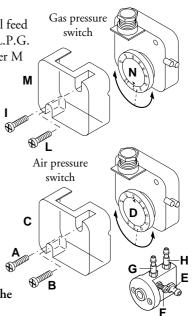
Unscrew off and remove cover M. - Set regulator N to a value equal to 60% of gas nominal feed pressure (i.e. for nat. gas nom. pressure = 20 mbar, set regulator to a value of 12 mbar; for L.P.G. nom. pressure of G30/G31- 30/37 mbar, set regulator to a value of 18 mbar). Screw up cover M

# ADJUSTMENT OF THE AIR PRESSURE SWITCH

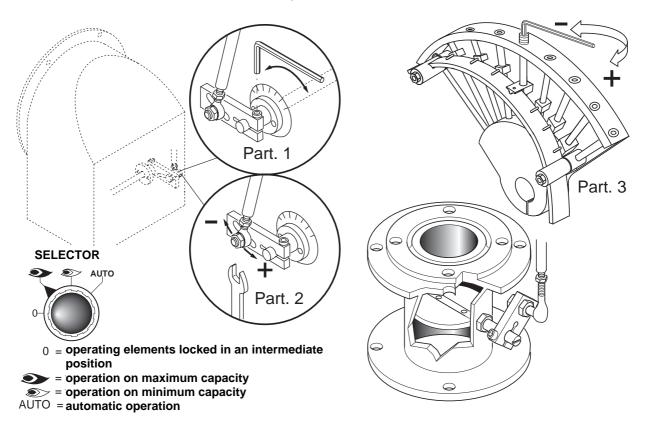
Unscrew screws A and B and remove cover C.- Set the pressure switch to the minimum by turning regulator D to position 1.

- Start the burner and keep in low flame running, while checking that combustion is correct. Through a small cardboard, progressively obstruct the air intake until to obtain a CO2 increase of 0,5÷0,8% or else, if a pressure gauge is available, connected to pressure port E, until reaching a pressure drop of 1 mbar (10 mm of W.G.). - Slowly increase the adjustment value of the air pressure switch until to have the burner lockout. Remove the obstruction from the air intake, screw on the cover C and start the burner by pressing the control box rearm button.

Note: The pressure measured at pressure port E must be within the limits of the pressure switch working range. If not, loose the locking nut of screw F and gradually turn the same: clockwise to reduce the pressure; counterclockwise to increase. At the end tighten the locking nut.



### AIR ADJUSTMENT



# ADJUSTING THE MINIMUM CAPACITY OF THE BURNER – AIR and GAS

Position the selector placed on the control panel on position 2 and proceed as follows: Adjust the minimum gas flow rate using a suitable wrench, turn the butterfly valve until you reach the correct gas flow, as established by analyzing the combustion process.

# ADJUSTING THE MAXIMUM CAPACITY OF THE GAS

Position the selector, situated on the control panel, on position 1 and proceed as follows: Adjusting the maximum gas flow rate (see figure on solenoid valve adjustments) or adjust the gas pressure in the governor.



# ADJUSTING THE MAXIMUM AIR FLOW RATE

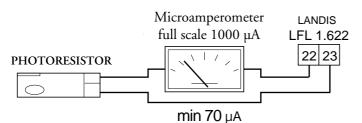
Adjusting the maximum air flow rate (see figure, detail 2). Loosen the nut holding the air damper transmission rod; The correct air flow as established by analyzing the combustion process.

# ADJUSTING THE INTERMEDIATE BURNER CAPACITY

Using the selector, start the servomotor (closing or opening) and position on 0 to stop the stroke; the adjustment is made as outlined below. Repeat the operation for the other cam points.

Adjustment the intermediate gas flow rates (see figure, detail 3): - using a suitable Allen wrench, change the position of the cam guide blade; if you screw it down, the flow rate is reduced; if you unscrew it, the flow rate increases.

### IONIZATION CURRENT



The ionization current is checked by inserting a microammeter with an end of scale of 50  $\mu$ A (d.c.) in series with the ionization probe.

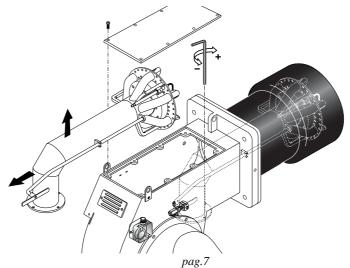
A faulty position of the electrode can lead to a reduction in the ionization current and cause a safety cut-out of the burner due to a flame detection failure. In this case, check the position of the

electrode, its electric connection and the earthing of the burner. The ionization current is normally > 20 µA.



# SETTING THE FIRING HEAD

**REMOVING THE FIRING HEAD** 



# **OPERATION OF BURNER WITH LIGHT-OIL FUEL**

Once having installed the burner, check the following items:

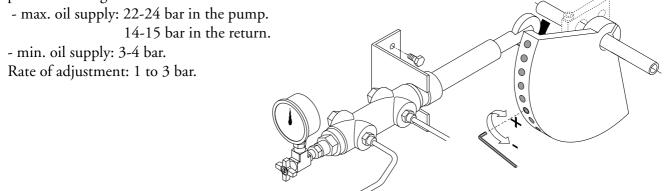
- The burner power feeding and the main line protection fuses
- The correct length of pipes and that the same are sealed.
- The type of fuel, which must be suitable for burner.
- The connection of boiler's thermostats and all the safeties.
- The motor rotation direction.
- The correct calibration of the motor's thermal protection.

When all the above mentioned conditions are checked and accomplished, it is possible to go on with burner's tests. Power the burner. The control box feeds the ignition transformer and the burner's motor at the same time, which will run a prepurging of the combustion chamber for about 20 sec.

At the end of prepurging, the control box opens solenoid valves and the burner starts. After a safety interval of 5 seconds and a correct ignition, the control box turns off the ignition transformer and, 10 seconds later, sets the motorised air damper to its maximum opening (High flame). In case of faulty ignition, the control box switches the burner into safety condition within 5 second. In such a case, the manual rearming of the burner shall not take place before 30 seconds have elapsed from the burner's safety shutdown. In order to obtain an optimal combustion, it is necessary adjust the LOW - HIGH flame air flow, according to the instruction given further on. During such a phase, it will be possible to manually switch between HIGH and LOW flame and viceversa, through the High/Low flame switch. At the end of the adjusting phase, leave the switch in position AUTO.

# **OIL DELIVERY ADJUSTMENT**

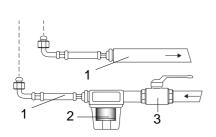
The diagram illustrates the fuel feeding system of these types of burners, which incorporates a by-pass nozzle with oil flow regulation on its return pipe. The oil supply is varied by acting on the nozzle through the pressure in the return line. Max. oil supply is therefore reached when the pressure in the pump line is about 22 bar and the return line is fully closed; min. oil supply when the return line is fully open. Relevant pressure readings in the return line are as follows:

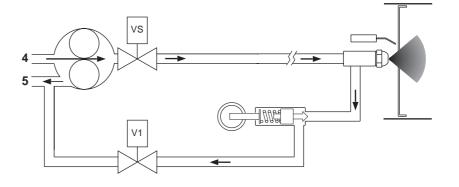


# HYDRAULIC CIRCUIT



- 2 OIL FILTER
- 3 \_ **OIL COCK**
- 4 \_ **SUCTION**
- 5 RETURN





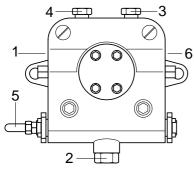




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#### PRIMING AND ADJUSTMENT OF OIL PUMP



SUNTEC TA3C40105

- 1 INLET
- 2 RETURN
- 3 BLEED AND PRESSURE GAUGE PORT
- 4 VACUUM GAUGE PORT
- 5 PRESSURE ADJUSTMENT
- 6 TO NOZZLE

#### VERIFY:

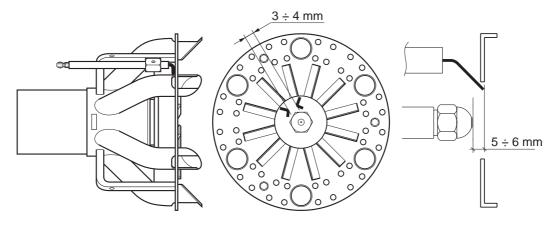
- That piping system is perfectly sealed;

- That the use of hoses is avoided whenever is possible (use copper pipes preferably);
- That depression is not greater than 0,45 bar, to avoid pump's cavitation;

- That check valve is suitably designed for the duty;

The pump pressure is set at a value of 22-24 bar during the testing of burners. Before starting the burner, bleed the air in the pump through the gauge port. Fill the piping with light-oil to facilitate the pump priming. Start the burner and check the pump feeding pressure. In case the pump priming does not take place during the first prepurging, with a consequent, subsequent lock-out of the burner, rearm the burner's lock-out to restart, by pushing the button on the control box. If, after a successful pump priming, the burner locks-out after the prepurging, due to a fuel pressure drop in the pump, rearm the burner's lock-out to restart the burner. Do never allow the pump working without oil for more than three minutes. Note: before starting the burner, check that the return pipe is open. An eventual obstruction could damage the pump sealing device.

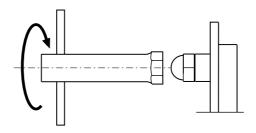
### POSITION OF IGNITION ELECTRODES



# NOZZLE CLEANING AND REPLACEMENT

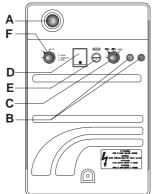
Use only the suitable box wrench provided for this operation to remove the nozzle, taking care to not damage the electrodes. Fit the new nozzle with the same care.

Note: Always check the position of electrodes after having replaced the nozzle (see illustration). A wrong position could cause ignition troubles.





# DESCRIPTION OF CONTROL PANEL



- A main switch I/0
- B operating lamps (orange=light-oil; green= gas)
- C Selector switch:
  - **0** = Loking of devoices for operating at intermediate outputs
  - Operation at max. output
  - Sector Sector
  - AUTO = Automatic operation
  - D ON/OFF switch
  - E Fuse holder
  - F Selector:
    - **0** = STOP
    - 1 = Light-oil operation
    - 2 = Gas operation

#### MAINTENANCE

#### YEARLY CHECKS

The burner's periodical check (firing head, electrodes etc.) must be carried out by authorised personnel one or two times per year, depending on the utilisation. Before going on with the maintenance controls of the burner, it should be advisable to check its general conditions, according to the following steps:

Unplug the burner; close the fuel cock; shut down the gas supply; remove burner's cover and clean the fan and air intake; clean the firing head and check the electrode's position; reassemble all the parts; check the connection's sealing; check the chimney; start the burner and check the combustion flue ( $CO2 = 9.5 \div 9.8$ ; O = lower than 75 ppm).

#### **BEFORE EVERY INTERVENTION CHECK:**

The electric system is duly powered and the burner is plugged in.

The gas pressure must be the suitable one and the gas cock open.

The control devices must be properly connected.

When all the above conditions are met, start the burner by pressing the lockout enable pushbutton. Check the burner's cycle.

#### THE BURNER DOES NOT START:

Check the ON/OFF switch, the thermostats, the motor and the gas pressure. The master switch is in position "0". Fuses are blown out. The control box is faulty.

#### THE BURNER RUNS THE PREPURGING AND SWITCHES TO LOCKOUT AT THE END OF CYCLE:

Check the fan and the air pressure. Check the air pressure switch. Control box faulty. Ignition transformer faulty. Check the ignition cable. Electrodes are dirty or in wrong position. Nozzles are clogged or worn. Filters are clogged. Light-oil pressure is too low. Combustion air's flow rate too high related to nozzle output.

#### THE BURNER RUNS THE PREPURGING BUT DOES NOT IGNITE:

Check the position of the electrodes; check the ignition cable; Check the ignition transformer; Check the control box.

#### THE BURNERS IGNITES BUT SWITCHES TO LOCKOUT AFTER THE SAFETY TIME:

Check phase and neutral for a correct connection. Check gas solenoid valve. Check the position of ionisation probe and its connection. Check the control box. Check nozzles (clogged or worn). The photoresistor does not detect the flame. The filters are clogged. Light-oil pressure too low. Combustion air's flow rate too high related to nozzle output.

#### THE BURNERS IGNITES BUT SWITCHES TO LOCKOUT AFTER FEW MOMENTS:

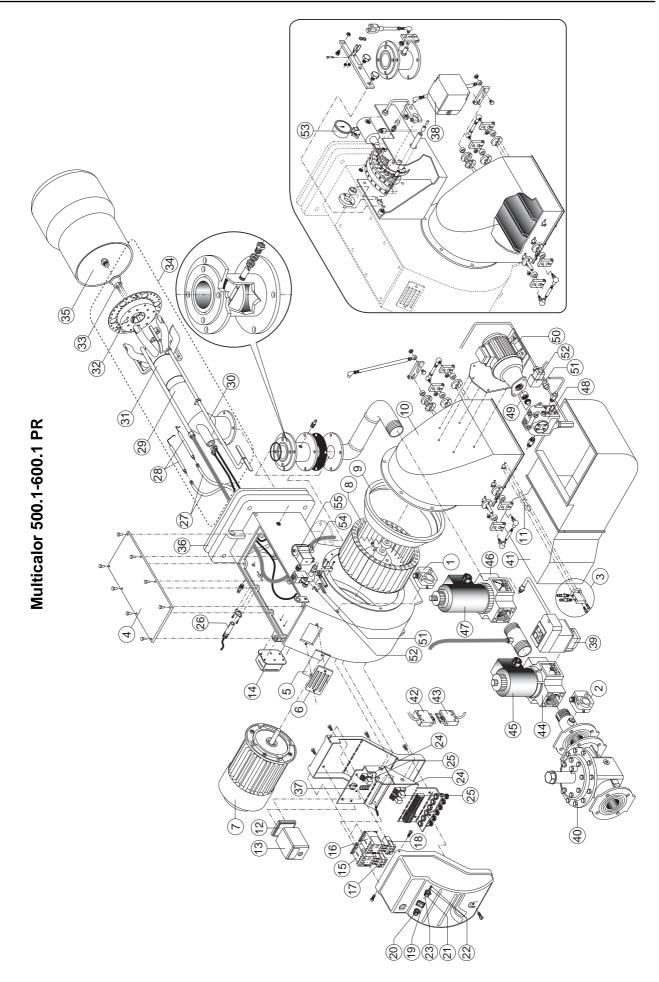


Check gas governor and gas filter. Check gas pressure through a manometer. Check ionization value (min. 70  $\mu$ A).

#### THE BURNER DOES NOT SWITCHES TO HIGH FLAME:

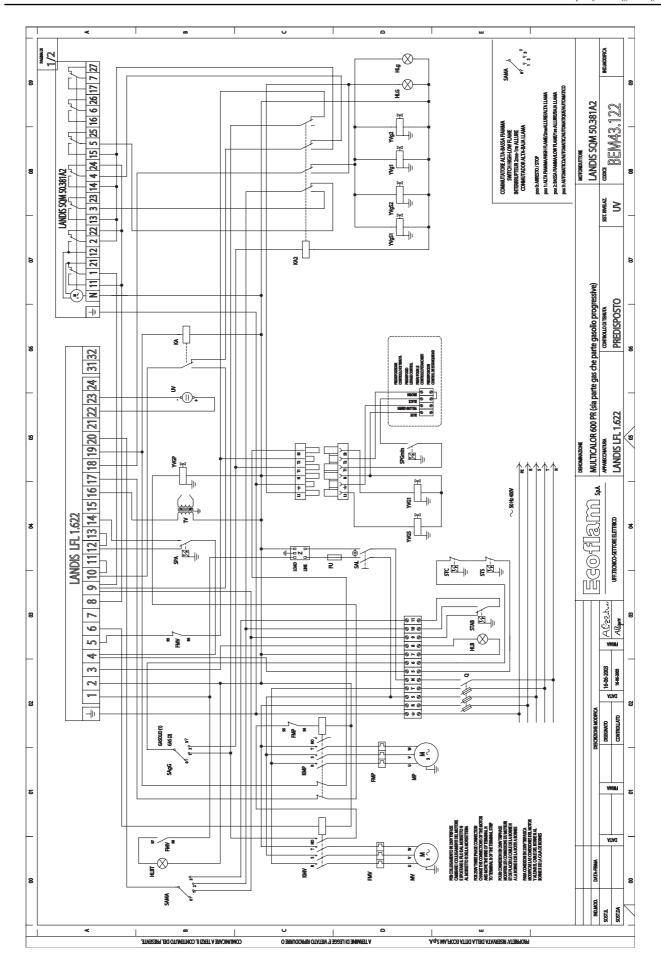
Manual selector switch in wrong position. Faulty control box. High flame solenoid valve's coils faulty. Air damper's jacket faulty or wrongly adjusted.





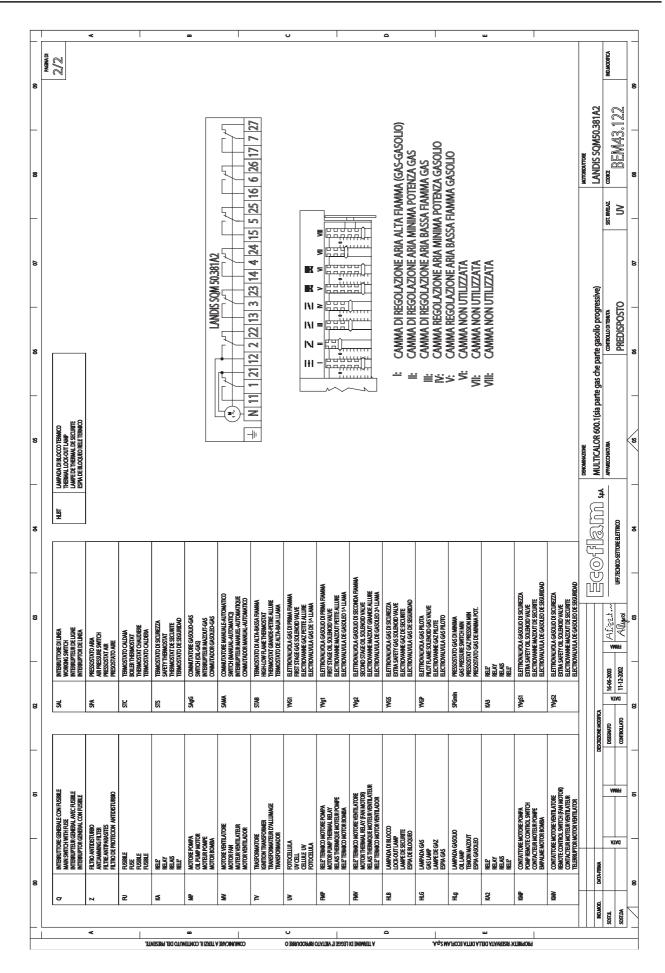


	Multicalor 500.1 PR	Multicalor 600.1 PR
N° DESCRIPTION Natural gas 500 mbar		code
N°DESCRIPTIONNatural gas 500 mbar1- AIR PRESSURE SWITCHDUNGS LGW10 A2P		Q120
2 - GAS PRESSURE SWITCH MIN. DUNGS GW150 A4		Q107/2
3 - AIR INTAKE SET		GRPA100
4 - COVER		BFC09252/038
5 - GLASS		BFC02004
6 - PEED WINDOM FRAME		BFC02006
$\frac{3}{7} - MOTOR$ 15 k W		M170/3
$\frac{7 - 110 \text{ FOR}}{8}$ - FAN 360 x 135		BFV10305/001
9 - AIR CONVEYOR		BFC08255
10 - AIR INTAKE		GRCA380
11 - AIR INTAKE PIPE		BFS02208/201
12 - CONTROL BOX BASE LANDIS		A401
13 - CONTROL BOX LANDIS LFL1.622		A113
14 - IGNITION TRANSFORMER BRAHMA T8		T101
15 - REMOTE CONTROL SWITCH BF40.00		R616
16 - REMOTE CONTROL SWITCH (PUMP) MC9.10		R603/1
17 - MOTOR THERMAL RELAY Lovato RF95 20-33 A		R510/7
18 - MOTOR THERMAL RELAY (PUMP) Lovato RF9 2-3,3 A		R510/1
19 - MAIN SWITCH cod.4010011509		R1020
20 - GAS/LIGHT-OIL SELECTOR		R1020/5
21 - SELECTOR		R1020/5
22 - LAMP Elettrospring EL/N-SC4		E1510
23 - FUSE SUPPORT FUSIT FH-B528		E1010 E802/2
25 - FOSE SOFFORT         FOST FILE           24 - RELÉ BASE         Finder 5532		R905
Finder 5534		R906
25 - RELÉ Finder 5532		R711
Finder 5534		R712
26 - UV CELL LANDIS QRA 2		A205
27 - IGNITION CABLE TC		A20)
Z/ - IGNITION CABLE TC TL		
28 - IGNITION ELECTRODES SET		
29 - PIPE TC		
TL		
30 - ROD TC		
TL		
31 - FIRING HEAD		
32 - FRONT DISC		
33 - NOZZLE HOLDER		
34 - INNER ASSEMBLY TC		
TL		
35 - BLAST TUBE TC		BFB07022/103
TL		BFB07022/203
36 - GASKET ISOMART		BFG04052/1
<u>36 - GASKET ISOMAKT</u> <u>37 - ANTIJAMMING FILTER</u>		S132/4
37 - ANTIJAMMING FILTER       38 - AIR DAMPER MOTOR       LANDIS SQM50.381A2		M212/9
38 - AIR DAMPER MOTORLANDIS SQM30.381A239 - LEAKAGE CONTROLVPS 504 S02		V185
39 - LEARAGE CONTROLVPS 504 50240 - GAS FILTERFSDR65/CE		<u>V185</u> S513/6
40 - GAS FILTER FSDR05/CE 41 - SILENCER		GRSIL07
41 - SILENCER       42 - WIELAND PLUG       7 poli		E225
42 - WIELAND PLUG     / poli       43 - WIELAND SOCKET     7 poli		E225 E225/1
43 - WIELAND SOCKET/ poin44 - GAS VALVEDUNGS MVD 220		V119
44 - GAS VALVEDUNGS MVD 22045 - COILDUNGS		V119 V214
45 - COILDUNGS46 - GAS VALVEDUNGS MVDLE 220		V214 V120
46 - GAS VALVEDUNGS MVDLE 22047 - COILDUNGS		V120 V214
47 - COILDUNGS48 - OIL PUMPSUNTEC TA3C40105		P148/1
48 - OIL POMP     SUNTECTA3C40105       49 - COUPLING		MP501/4
49 - COUPLING 50 - PUMP MOTOR 1100 W		MP501/4 M147/15
51 - OIL VALVEParker SCEM 12052 - COILParker SCEM 120		V175/7
52 - COILParker SCEM 12053 - MANOMETERCEWAL R1/4 D50-40BAR		V516/1 S601/1
53 - MANOMETERCEWAL RI/4 D50-40BAR54 - PILOT VALVEBRAHMA E6GSRP		V109
54 - PILOT VALVEBRAHMA E6GSRP55 - COILBRAHMA		V109 V209
		V 209



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ECOFLAM S.p.A. reserves the right to make any adjustments, without prior notice, which it considers necessary or useful to its products, without affecting their main features.

#### Ecoflam S.p.A.

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